

Technical information (04/2021)

GRAVIHEL ACRYLIC TOPCOAT 350

- Good resistance for the demanding exposure conditions
- Direct adhesion on construction plastic (windows, doors), aluminium
- · Better mechanical properties comparing to alkyd, higher level of hardeness
- Good resistance to rock impact
- Filling in spray cans (1K pre-fill spray, index:302209)
- USE ONLY IN INDUSTRIAL FACILITIES!

	FE	AL	CONSTRUCTION PLASTIC
	P220 – P280	GRAVIHEL Antisilicone cleaner	GRAVIHEL Cleaner for plastics
SUBSTRATE PREPARATION	GRAVIHEL Antisilicone cleaner	P220 – P280	
	GRAVIHEL ALKYD PRIMER 20	GRAVIHEL Antisilicone cleaner	
	GRAVIHEL EPOXY PRIMER 50		

Typ of product:

Appearance: 350 - 005 HIGH GLOSS

Delivery viscosity: Thixotropic Density of component A: 1,130 - 1,170 kg/l **Solid Content:** By volume: 35% By weight: 50%

VOC: VOC ready to use (g/l)= max.550

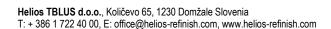
Theoretical yield: 5 - 6 m²/lit.

Temperature stability: Short-term: up to 140°C (dry temperature) Long-term: up to 80°C

Processing temperature: +5°C till max. +40°C, max.Humidity 85%

Color shades: **GRAVIHEL COLOR TOOLS**







	Viscosity (RFU): DIN 53211 Φ4 / 20°C	33 - 37 sec. 15 % GRAVIHEL 1K ACCELERATOR	
	Application with spray gun:	1,3 mm 2 – 3 bar	
	Number of layers:	2	
	Film thickness:	60 μm	
	Flash-off:	5 min. /20°C between coats	
	Drying time:	Object temperature at 20°C at 60°C Powder dry: 2 min Dry to touch: 20 min Dry to assembly: 4 h 30 min + 20 min./20°C Through dry: 5 h 30 min + 20 min./20°C	
AIRMIX	Application with Airmix:	0 - 10% GRAVIHEL 1K ACCELERATOR Nozzle: 0,18 – 0,23 mm Pressure: 60 - 150 bar Flash-off between coats: 5 min. /20°C	
200	Shelf life:	3 years	

FOR PROFESSIONAL USE ONLY - See Safety Data Sheet

The data may vary under various conditions.,

Any part of this information may change at any time without notice.

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